



## Arctic Tern Roof Hatch Spoiler Installation Guide

1. Clean the roof surface and the bottom of the spoiler with isopropyl alcohol. For best results install the spoiler above 65 degrees F.
2. Apply the 3M double sided tape to the bottom of the spoiler and press it down hard. Do not cover the drain channels.
3. Place the spoiler into position (see roof hatch instructions for proper location), and press the spoiler hard against the roof to set the tape.
4. Pilot drill through the six holes for the screws supplied.
5. Put a dab of adhesive/sealant in each hole. A good polyurethane adhesive is recommended, such as Bostik Adhesive , distributed by Tern Overland.
6. Snug the six stainless steel screws down using a hand screw driver.
7. Wipe away any residual adhesive.
8. Allow adhesive to fully cure before exposing to water or moving vehicle.